

Resonator Delete Kit Installation Instructions

PART NUMBER D660-0058 D660-0059

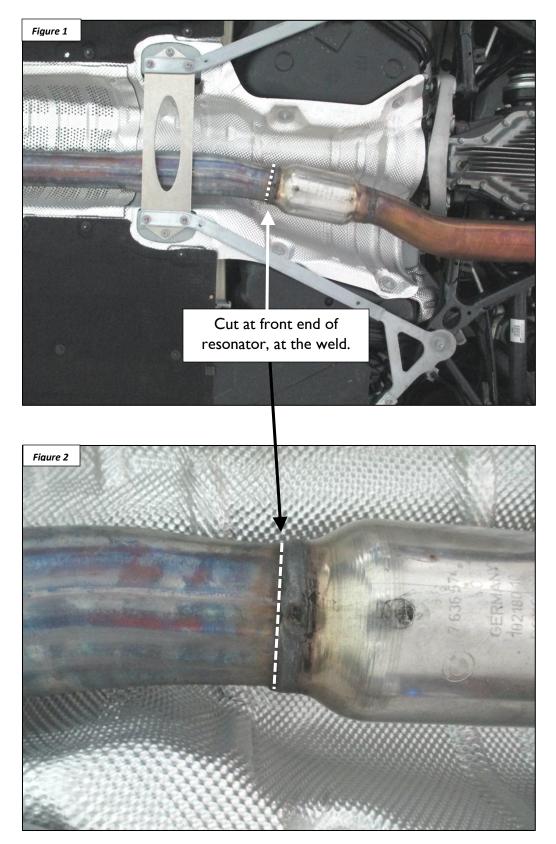
APPLICATION: 2014-16 F22/F23 M235i & xDrive 2016 F87 M2

Thank you for purchasing a Dinan High Performance Muffler! Some mechanical skill is required to install this muffler. If you are not familiar with this procedure, we strongly recommend that you arrange for a qualified BMW repair facility to perform this installation.

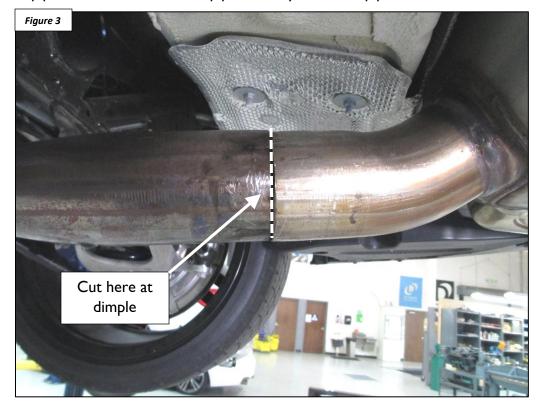
Installation:

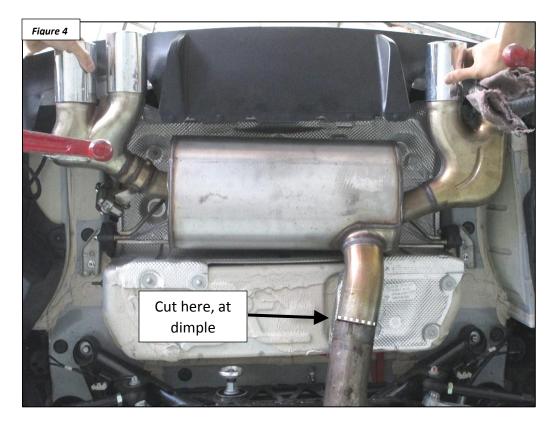


1. Support the exhaust securely with a jack or a stand, then cut the stock mid-pipe at the front end of the resonator as shown in **Figures I & 2**. Before cutting the stock mid-pipe, hold DINAN mid-pipe underneath stock mid-pipe to verify the stock pipe will not be cut too short!

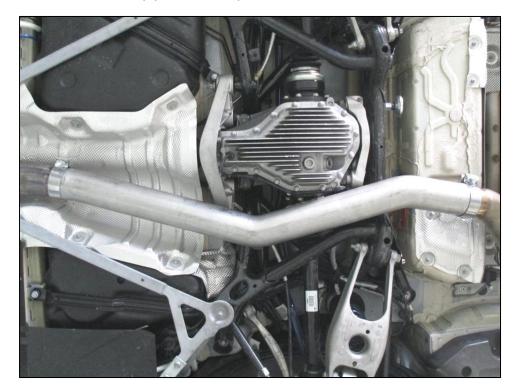


2. If you have a DINAN muffler installed on your car, skip to step 3. Support the muffler securely with a jack or a stand, then cut the stock mid-pipe at the BMW cut dimple location as shown in **Figures 3 & 4**. Before cutting the stock mid-pipe, hold DINAN mid-pipe underneath stock mid-pipe to verify the stock pipe will not be cut too short!

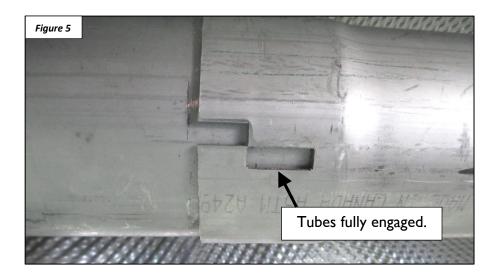




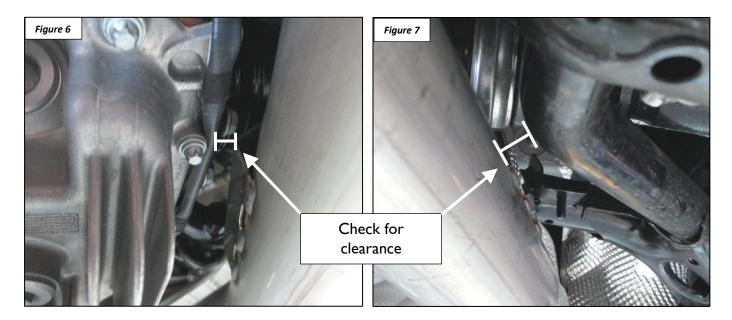
3. Install the DINAN mid-pipe with clamps as shown below.

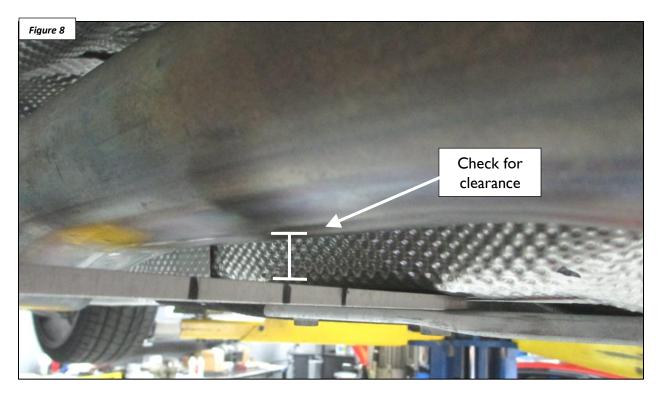


4. Using **Figure 5** be sure to check that there is enough slip fit engagement. There should be no gaps exposed in the clamping slots.



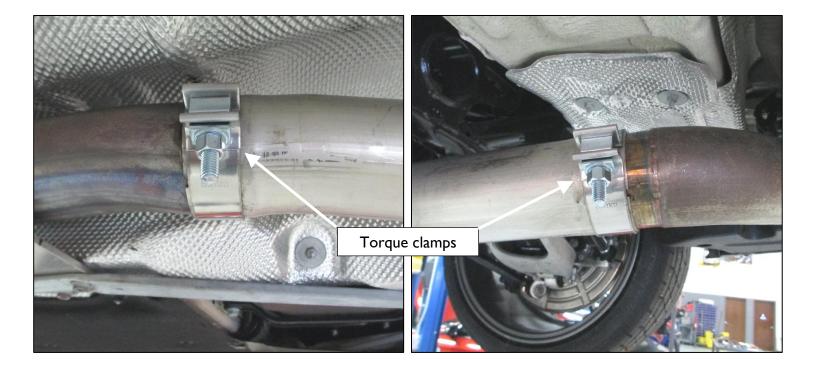
5. Using **Figures 6, 7 and 8** be sure there is enough clearance surrounding the mid-pipe.

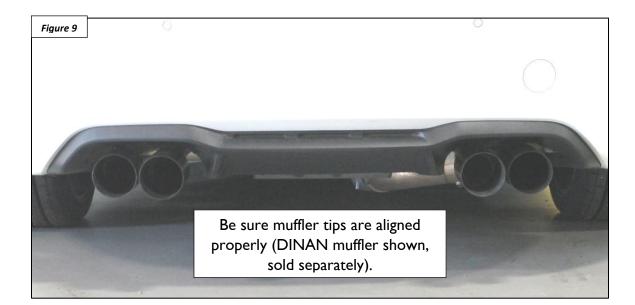




6. With the clamps rotated as shown, tighten the fastening bolt. When tightening the mid-pipe clamps be sure your muffler tips are properly aligned (refer to **Figure 9**.)

Torque Clamps with 10mm bolts to 45 Nm (33 ft-lbs) Torque Clamps with 11mm bolts to 68 Nm (50 ft-lbs)





Enjoy your new DINAN mid-pipe!